

Die Einstellungen sind speziell für Chitubox Slicer entwickelt.

ANYCUBIC MONO

Layer Height: 0.05 mm
Bottom Layer Count: 15 n
Exposure Time: 7 s
Bottom Exposure Time: 25 s
Light-off Delay: 7 s
Bottom light-off delay: 13 s @
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 50 mm/min
Lifting Speed: 100mm/min
Retract Speed: 100mm/min
Antialiasing: ON
AA Level: 8
Gray Level: 4

ANYCUBIC MONO SE

Layer Height: 0.03 mm
Bottom Layer Count: 10 n
Exposure Time: 5.2 s
Bottom Exposure Time: 15 s
Light-off Delay: 7 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 50 mm/min
Lifting Speed: 100mm/min
Retract Speed: 100mm/min
Antialiasing: ON
AA Level: 8
Gray Level: 4

ANYCUBIC MONO X

Layer Height: 0.03 mm
Bottom Layer Count: 15 n
Exposure Time: 8.5 s
Bottom Exposure Time: 20 s
Light-off Delay: 7 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 5 mm
Bottom Lift Speed: 50 mm/min
Lifting Speed: 100 mm/min
Retract Speed: 100mm/min
Antialiasing: ON
AA Level: 8
Gray Level: 4

ANYCUBIC PHOTON S

Layer Height: 0.05 mm
Bottom Layer Count: 12 n
Exposure Time: 19 s
Bottom Exposure Time: 45 s
Light-off Delay: 8 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 70 mm/min
Lifting Speed: 70 mm/min @
Retract Speed: 100 mm/min
Antialiasing: OFF

PHROZEN SONIC MINI 4K

Layer Height: 0.035 mm

Bottom Layer Count: 25 n
Exposure Time: 6.5 s
Bottom Exposure Time: 12 s
Light-off Delay: 7 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 50 mm/min
Lifting Speed: 50 mm/min
Retract Speed: 100mm/min
Antialiasing: ON
AA Level: 8
Gray Level: 4

PHROZEN SONIC 4K

Layer Height: 0.035 mm
Bottom Layer Count: 25 n
Exposure Time: 6.0 s
Bottom Exposure Time: 12 s
Light-off Delay: 7 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 50 mm/min
Lifting Speed: 100 mm/min
Retract Speed: 100mm/min
Antialiasing: ON
AA Level: 8
Gray Level: 4

PHROZEN SONIC 4K XL

Layer Height: 0.05 mm
Bottom Layer Count: 25 n
Exposure Time: 5.5 s
Bottom Exposure Time: 20 s
Light-off Delay: 7 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 50 mm/min
Lifting Speed: 50 mm/min
Retract Speed: 100mm/min
Antialiasing: ON
AA Level: 8
Gray Level: 4 ®

ELEGOO MARS PRO

Layer Height: 0.05 mm
Bottom Layer Count: 10 n
Exposure Time: 17 s
Bottom Exposure Time: 45 s
Light-off Delay: 8 s
Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 70 mm/min
Lifting Speed: 70 mm/min
Retract Speed: 100 mm/min
Antialiasing: OFF

ELEGOO MARS PRO 2

Layer Height: 0.05 mm
Bottom Layer Count: 15 n
Exposure Time: 6.5 s
Bottom Exposure Time: 18 s
Light-off Delay: 8 s

Bottom light-off delay: 13 s
Bottom Lift Distance: 5 mm
Lifting Distance: 4 mm
Bottom Lift Speed: 25 mm/min
Lifting Speed: 50 mm/min
Retract Speed: 50 mm/min
Antialiasing: ON
Gray level: 4
Image Blur: ON
Image Blur Pixel: 2

ZORTRAX INKSPIRE

Layer Height: 0.05 mm
Bottom Layer Count: 10 n
Exposure Time: 22 s
Bottom Exposure Time: 35 s
Exposure off time: 2 s
Additional support exposure time: 2s
Z Lift Distance: 4 mm
Platform Lower Speed: 50 mm/m
Platform Lift Speed: 70 mm/m